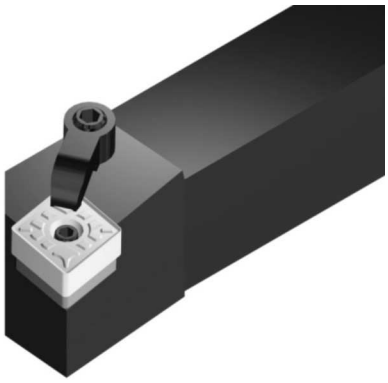
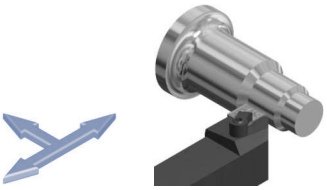
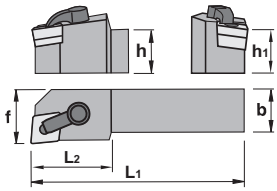


Characteristics:
Multipurpose toolholder equipped with rhombic negative double side insert (angle 80º) with strong cutting edge. The center pin and top clamp ensure good rigidity and stability in roughing applications.
Applications:
External turning toolholder for general applications, roughing, semi-finishing and finishing.
Specially recommended for cermet, ceramic and K10, P10 grade inserts.

For low powered machines and small pieces choose toolholder Ref. SCLC (Page: B.61).

Axial: -8º
Radial: -6.25º

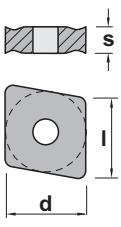




MCLN-K 95°

Ref.		h=h1	b	L1	L2	f	Insert size	Kg
	MCLN R/L 2020 K12-K	20	20	125	28	25	CN.. 1204..	0,450
	MCLN R/L 2525 M12-K	25	25	150	28	32	CN.. 1204..	0,800
	MCLN R/L 3225 P12-K	32	25	170	28	32	CN.. 1204..	1,200
	MCLN R/L 2525 M19-K	25	25	150	42	32	CN.. 1906..	0,800
	MCLN R/L 3232 P19-K	32	32	170	42	40	CN.. 1906..	1,400

Ref.							
	MCLN R/L 2020 K12-K	2613	1086	5003	ICSN-432	1656	5025
	MCLN R/L 2525 M12-K	2613	1086	5003	ICSN-432	1656	5025
	MCLN R/L 3225 P12-K	2613	1086	5003	ICSN-432	1656	5025
	MCLN R/L 2525 M19-K	2621	1098	5004	ICSN-634	1670	5004
	MCLN R/L 3232 P19-K	2621	1098	5004	ICSN-634	1670	5004



Ref.	CN..	l	s	d
	CN.. 1204..	12,90	4,76	12,70
	CN.. 1906..	19,30	6,35	19,05

Negative 80° rhombic inserts.

For more information see page: A.18

CNMG-CF	CNMG-CM	CNMG-CR	CNMG-CS

CNGP	CNMA	CNMG-CFM	CNMG-CFC	CNMG-CMC	CNMG-CMF	CNMG-CMR	CNMM