



Characteristics:

Profiling toolholder equipped with rhombic negative double side insert (angle 35°) with strong cutting edge. The center pin and top clamp ensures good rigidity and stability in roughing applications.

Applications:

Profiling turning toolholder for general applications, roughing, semi-finishing and finishing.

For low powered machines and small pieces choose toolholder Ref. SVVC (Page: B.79).

Axial: 6°
Radial: 0°



MVVN-K 72°30'

Ref.		h=h ₁	b	L ₁	L ₂	f	Insert size	Kg
MVVN N 2020 K16-K		20	20	125	43	10,0	VN.. 1604..	0,450
MVVN N 2525 M16-K		25	25	150	43	12,5	VN.. 1604..	0,800

Ref.							
MVVN N 2020 K16-K		2616	1086	5003	IVSN-322	1665	5002
MVVN N 2525 M16-K		2616	1086	5003	IVSN-322	1665	5002

	VN..				Negative 35° rhombic inserts. For more information see page: A.33
	Ref.	l	s	d	
	VN.. 1604..	16,50	4,76	9,52	
VNGP	VNMG	VNMG-CMC			

General turning
Aluminium wheel turning
Automatic lathes
Ceramic tools
Parting and grooving
Threading
Drills
Cartridges
Brazed tools
Tooling