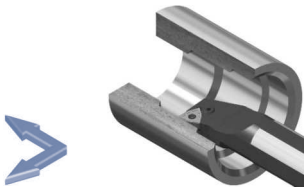
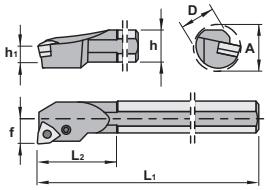
Characteristics:
Boring bar for internal turning applications equipped with trigon negative inserts (angle 80º) and strong cutting edges.
The lever lock ensures good rigidity and chip flow in roughing applications.
Applications:
Internal boring bar for general applications, roughing, semi-finishing and finishing.

Axial: -6º
Radial: -13.5º



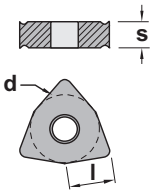


PWLN 95°

Characteristics:
Boring bars with steel shank.

Ref.		D	h	h1	L1	L2	f	A	Insert size	Kg
	S16R PWLN R/L 06	16	15	7,5	200	24	11	20	WNM.. 0604..	0,300
	S20S PWLN R/L 06	20	18	9,0	250	36	13	27	WNM.. 0604..	0,550
	S25T PWLN R/L 06	25	23	11,5	300	40	17	31	WNM.. 0604..	0,700
	S25T PWLN R/L 08	25	23	11,5	300	40	17	31	WNM.. 0804..	0,700
	S32U PWLN R/L 08	32	30	15,0	350	50	22	39	WNM.. 0804..	2,050
	S40V PWLN R/L 08	40	37	18,5	400	60	27	48	WNM.. 0804..	3,750

Ref.							
	S16R PWLN R/L 06	8216	1605	5002	-	-	-
	S20S PWLN R/L 06	8216	1605	5002	-	-	-
	S25T PWLN R/L 06	8009	1606	5025	3007	4109	0009
	S25T PWLN R/L 08	8312	1648	5003	-	-	-
	S32U PWLN R/L 08	8012	1608	5003	3008	4112	0012
	S40V PWLN R/L 08	8012	1608	5003	3008	4112	0012



Ref.	WNM..	l	s	d
	WNM.. 0604..	6,45	4,76	9,52
	WNM.. 0804..	8,14	4,76	12,70

Negative 80° trigon inserts.

For more information see page: A.34

WNMG-CF	WNMG-CM	WNMG-CS	

WNMA	WNMG-CFM	WNMG-CMC	WNMG-CMF	WNMG-CMR			