

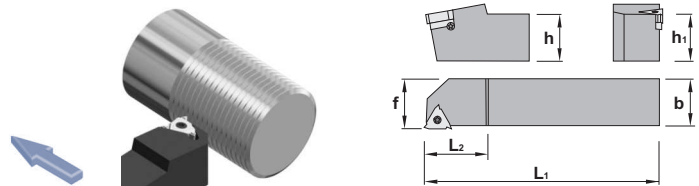
**Characteristics:**

Threading toolholder for negative lay down inserts.  
The screw clamping ensures a good stiffness and evacuation of chips.  
The insert is positioned a -10° cutting angle, and a -1° clearance angle.

**Applications:**






Multipurpose threading toolholders.

**Metric screws**





## SXAN 90°

Ref.		h=h <sub>1</sub>	b	L <sub>1</sub>	L <sub>2</sub>	f	Insert size	⚖️ Kg
SXAN R/L 0808 M08		8	8	150	20	8	08 ER/L..	0,070
	SXAN R/L 1010 M08	10	10	150	20	10	08 ER/L..	0,100
SXAN R/L 1212 M11		12	12	150	20	12	11 ER/L..	0,140
SXAN R/L 1616 H16		16	16	100	22	16	16 ER/L..	0,200
SXAN R/L 1616 M16		16	16	150	22	16	16 ER/L..	0,270
SXAN R/L 2020 K16		20	20	125	28	20	16 ER/L..	0,400
SXAN R/L 2525 M16		25	25	150	28	25	16 ER/L..	0,700
SXAN R/L 3232 P16		32	32	170	28	32	16 ER/L..	1,300
SXAN R/L 2525 M22		25	25	150	34	25	22 ER/L..	0,700
SXAN R/L 3232 P22		32	32	170	34	32	22 ER/L..	1,300

Ref.						
SXAN R/L 0808 M08		1225	5507	-	-	-
	SXAN R/L 1010 M08	1225	5507	-	-	-
SXAN R/L 1212 M11		1225	5507	-	-	-
SXAN R/L 1616 H16		1335	5515	3424	3425	1093
SXAN R/L 1616 M16		1335	5515	3424	3425	1093
SXAN R/L 2020 K16		1335	5515	3424	3425	1093
SXAN R/L 2525 M16		1335	5515	3424	3425	1093
SXAN R/L 3232 P16		1335	5515	3424	3425	1093
SXAN R/L 2525 M22		1340	5515	3430	3431	1094
SXAN R/L 3232 P22		1340	5515	3430	3431	1094

Ref.	E R/L		I	d	Negative triangular inserts for external threading
	08 ER/L		8,00	4,76	
11 ER/L		11,00	6,35		
16 ER/L..		16,00	9,52		
22 ER/L..		22,00	12,70		

ER/L	ER/L TD				
					

For more information see page: H.04