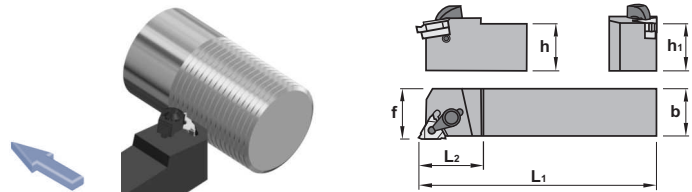


Characteristics:

Top clamp threading toolholder for negative lay down inserts.
The insert is positioned a -10° cutting angle, and a -1° clearance angle.

Applications:

Multipurpose threading toolholders.



CTAN 90°

Ref.		h=h ₁	b	L ₁	L ₂	f	Insert size	Kg
CTAN R/L 2020 K16	CTAN R/L 2020 K16	20	20	125	30	20	16 ER/L..	0,400
	CTAN R/L 2525 M16	25	25	150	30	25	16 ER/L..	0,700
	CTAN R/L 3232 P16	32	32	170	30	32	16 ER/L..	1,050
CTAN R/L 2525 M22	CTAN R/L 2525 M22	25	25	150	36	25	22 ER/L..	0,700
	CTAN R/L 3232 P22	32	32	170	36	32	22 ER/L..	1,300
	CTAN R/L 4040 R22	40	40	200	36	40	22 ER/L..	3,000
CTAN R/L 3232 P27	CTAN R/L 3232 P27	32	32	170	40	32	27 ER/L..	1,300
	CTAN R/L 4040 R27	40	40	200	40	40	27 ER/L..	3,000
	CTAN R/L 5050 S27	50	50	250	40	50	27 ER/L..	5,800

Ref.									
CTAN R/L 2020 K16	2516	5515	YE3	Y13	SY3	SA3			
CTAN R/L 2525 M16	2516	5515	YE3	Y13	SY3	SA3			
CTAN R/L 3232 P16	2516	5515	YE3	Y13	SY3	SA3			
CTAN R/L 2525 M22	2522	5515	YE4	Y14	SY4	SA4			
CTAN R/L 3232 P22	2522	5515	YE4	Y14	SY4	SA4			
CTAN R/L 4040 R22	2522	5515	YE4	Y14	SY4	SA4			
CTAN R/L 3232 P27	2527	5525	YE5	Y15	SY5	SA5			
CTAN R/L 4040 R27	2527	5525	YE5	Y15	SY5	SA5			
CTAN R/L 5050 S27	2527	5525	YE5	Y15	SY5	SA5			Optional

 d l	E R/L		I	d	Negative triangular inserts for external threading For more information see page: H.04			
	Ref.	16 ER/L..	22 ER/L..	27 ER/L..		16,00	12,70	15,88
		ER/L	ER/L TD					

Threading
Drills
Cartridges
Brazed tools
Tooling