

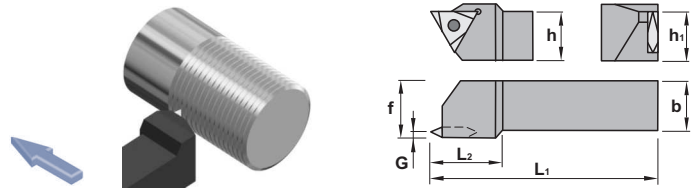


**Characteristics:**

Vertical on edge threading toolholder.  
The insert is positioned with a 0° cutting angle, and a 0° clearance angle.

**Applications:**

Toolholders for threading.



## STCN 90°

Ref.		h=h1	b	L1	L2	f	G	Insert size	/kg
STCN R/L	1212 F16	12	12	80	23	16	1,59	TNMC/TPMC 1603..	0,100
	1616 H16	16	16	100	23	19	1,59	TNMC/TPMC 1603..	0,200
	2020 K16	20	20	125	23	22	1,59	TNMC/TPMC 1603..	0,400
	2525 M16	25	25	150	23	32	1,59	TNMC/TPMC 1603..	0,700
	3232 P16	32	32	170	23	38	1,59	TNMC/TPMC 1603..	1,050
	2020 K22	20	20	125	32	22	2,38	TNMC/TPMC 2204..	0,400
	2525 M22	25	25	150	32	32	2,38	TNMC/TPMC 2204..	0,700
	3225 P22	32	25	170	32	32	2,38	TNMC/TPMC 2204..	1,025
	3232 P22	32	32	170	32	38	2,38	TNMC/TPMC 2204..	1,050
	2525 M27	25	25	150	32	32	2,38	TNMC/TPMC 2704..	0,700
3232 P27	32	32	170	32	38	2,38	TNMC/TPMC 2704..	1,050	

Ref.						
STCN R/L	1212 F16	1935	2101	1815	5003	5002
	1616 H16	1935	2101	1815	5003	5002
	2020 K16	1935	2101	1815	5003	5002
	2525 M16	1935	2101	1815	5003	5002
	3232 P16	1935	2101	1815	5003	5002
STCN R/L	2020 K22	1950	2101	1815	5003	5025
	2525 M22	1950	2101	1815	5003	5025
	3225 P22	1950	2101	1815	5003	5025
	3232 P22	1950	2101	1815	5003	5025
STCN R/L	2525 M27	1955	2101	1815	5003	5003
	3232 P27	1955	2101	1815	5003	5003

Ref.	TNMC/TPMC			Negative triangular inserts for threading
	l	s	d	
T..MC 1603..	16,50	3,18	9,52	For more information see page: H.10
T..MC 2204..	22,00	4,76	12,70	
T..MC 2704..	27,00	4,76	15,88	
	TNMC	TPMC		

