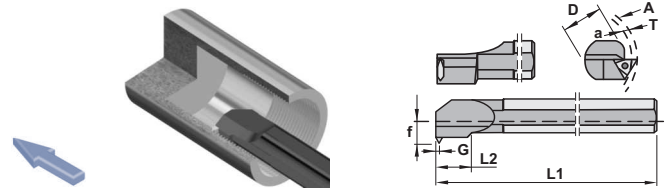




Characteristics:
Vertical on edge threading toolholder.
The insert is positioned with a 0° cutting angle, and a 0° clearance angle.

Applications:
Threading boring bar.



STGN 90°

Ref.		D	L1	L2	f	A	a	T	G	Insert size	Kg
S32U STGN R/L 16	S32U STGN R/L 16	32	350	19	21,0	50,4	45	2,7	1,59	TNMC 1603..	2,100
	S40V STGN R/L 16	40	400	19	25,0	60,4	55	2,7	1,59	TNMC 1603..	3,650
S32U STGN R/L 22	S32U STGN R/L 22	32	350	28	21,0	50,4	45	4,1	2,38	TNMC 2204..	2,100
	S40V STGN R/L 22	40	400	28	25,0	60,4	55	4,1	2,38	TNMC 2204..	3,650
	S50W STGN R/L 22	50	450	28	36,5	78,2	70	4,1	2,38	TNMC 2204..	6,700
S40V STGN R/L 27	S40V STGN R/L 27	40	400	28	25,0	60,4	55	6,0	3,18	TNMC 2704..	3,650
	S50W STGN R/L 27	50	450	28	36,5	78,2	70	6,0	3,18	TNMC 2704..	6,700

Ref.						
S32U STGN R/L 16	S32U STGN R/L 16	1935	2101	1815	5002	5003
	S40V STGN R/L 16	1935	2101	1815	5002	5003
S32U STGN R/L 22	S32U STGN R/L 22	1950	2101	1815	5025	5003
	S40V STGN R/L 22	1950	2101	1815	5025	5003
	S50W STGN R/L 22	1950	2101	1815	5025	5003
S40V STGN R/L 27	S40V STGN R/L 27	1955	2101	1815	5003	5003
	S50W STGN R/L 27	1955	2101	1815	5003	5003

		TNMC				Triangular inserts for threading.
Ref.		l	s	d		
	TNMC 1603..	16,50	3,18	9,52		
	TNMC 2204..	22,00	4,76	12,70		
	TNMC 2704..	27,00	4,76	15,88		
For more information see page: H.10						
TNMC						