

Inserts

General turning

Aluminium wheel turning

Automatic lathes

Ceramic tools

Parting and grooving

Threading

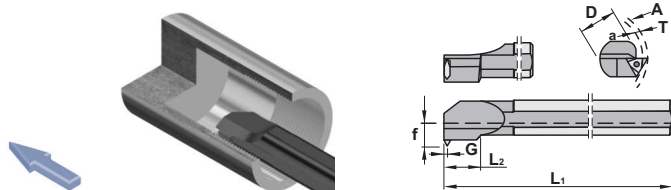


Characteristics:

Vertical on edge threading toolholder.
The insert is positioned with a 0° cutting angle, and a 0° clearance angle.

Applications:

Threading boring bar.



STGP 90°

Ref.		D	L1	L2	f	A	a	T	G	Insert size	Kg
S25T STGP R/L 16	S25T STGP R/L 16	25	300	19	17,5	50,4	45	2,7	1,59	TPMC 1603..	1,100
	S32U STGP R/L 16	32	350	19	20,5	50,4	45	2,7	1,59	TPMC 1603..	2,100
S40V STGP R/L 22	S40V STGP R/L 22	40	400	28	25,0	78,2	70	4,1	2,38	TPMC 2204..	3,650
	S50W STGP R/L 22	50	450	28	36,5	78,2	70	4,1	2,38	TPMC 2204..	6,700

Ref.						
S25T STGP R/L 16	S25T STGP R/L 16	1935	2101	1815	5002	5003
	S32U STGP R/L 16	1935	2101	1815	5002	5003
S40V STGP R/L 22	S40V STGP R/L 22	1950	2101	1815	5025	5003
	S50W STGP R/L 22	1950	2101	1815	5025	5003

Ref.	TPMC	l	s	d	Triangular inserts for threading.
	TPMC 1603..	16,50	3,18	9,52	
TPMC 2204..	22,00	4,76	12,70		
For more information see page: H.10					
TNMC					
