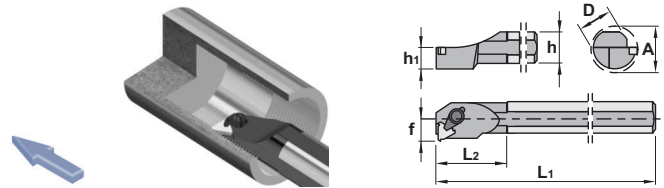




Characteristics:
 Threading toolholder for flat positive inserts.
 The insert is positioned with a 0° cutting angle, and a 0° clearance angle.

Applications:
 Threading boring bar.



CXFP 90°

Ref.		D	h	h ₁	L ₁	L ₂	f	A	Insert size	/kg
S16R CXFP R/L 11	S16R CXFP R/L 11	16	15	7,5	200	30	11	20	R/L 166-2..	0,300
	S20S CXFP R/L 11	20	18	9,0	250	35	13	24	R/L 166-2..	0,550
S20S CXFP R/L 16	S20S CXFP R/L 16	20	18	9,0	250	35	13	24	R/L 166-3..	0,550
S25T CXFP R/L 16	S25T CXFP R/L 16	25	23	11,5	300	40	17	31	R/L 166-3..	1,050
S32U CXFP R/L 16	S32U CXFP R/L 16	32	30	15,0	350	50	22	39	R/L 166-3..	2,050
S40V CXFP R/L 22	S40V CXFP R/L 22	40	37	18,5	400	60	27	48	R/L 166-4..	3,650

Ref.			
S16R CXFP R/L 11	S16R CXFP R/L 11	2107	5025
	S20S CXFP R/L 11	2107	5025
S20S CXFP R/L 16	S20S CXFP R/L 16	2109	5003
S25T CXFP R/L 16	S25T CXFP R/L 16	2109	5003
S32U CXFP R/L 16	S32U CXFP R/L 16	2209	5003
S40V CXFP R/L 22	S40V CXFP R/L 22	2211	5004

Ref.	R/L 166			Positive triangular inserts for threading		
	l	s	d			
R/L 166-2..	11,00	3,18	6,35			
R/L 166-3..	16,50	3,18	9,52			
R/L 166-4..	22,00	4,76	12,70			
R/L 166						

For more information see page: H.11

